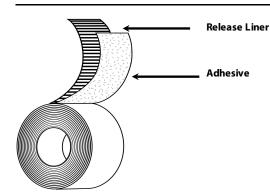


Transfer Adhesive



Adhesive: Acrylic (1607)

Liner: 80lb super-calendered, silicone release

treated on both sides

Applications

- Laminating paper, felt, sponge rubber, foam, and plastic
- Mounting nameplates, plastic trim, decals
- Gasket assembly
- Weather stripping

Features Benefits

Acrylic Adhesive	Good humidity and stress resistance		
	Aggressive bond		
	Adheres well to foams and plastics including		
	PE, TPO, ABS, and PP		
	Excellent plasticizer migration resistance		
80lb Release Liner	Easy to die-cut and convert		

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.5 mils	0.191 mm	PSTC 133
Adhesive Thickness	3.0 mils	0.076 mm	PSTC 133
Liner Thickness	4.5 mils	0.114 mm	PSTC 133
Adhesion to Steel	120 oz/in	13.13 N/cm	PSTC 101 Mod
Shear Strength	>24 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	200 °F	93 °C	
Intermittent Use	250 °F	121 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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